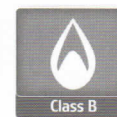


Metamark 4 Series Matt

Intermediate Grade Calendered Sign Vinyl



A superior quality monomeric calendered vinyl with a 70 micron face film combined with a repositionable acrylic adhesive and a kraft release paper, the Metamark 4 Series is suitable for internal and external application onto flat or slightly curved surfaces and is ideal for exhibition use where the matt surface reduces glare. Exterior durability is 5 years for black and white, 4 years for standard colours and 3 years for metallic colours. The release paper print is grey.

Face Film

Face Film	Monomeric Calendered PVC
Gauge	70 micron nominal
Tensile Strength	50N/25mm MD / 48N/25mm TD nom.
Elongation at break	180% MD nominal
Shrinkage	Minimal

Adhesive

Type	Repositionable Acrylic
Weight	18gsm nominal
Adhesion to glass 20 mins	8N/25mm nominal
Adhesion to glass 24 hour	15N/25mm nominal
Perceived tack	Medium
Shear strength	Medium
Application temperature	+8°C to +60°C
Service temperature	-20°C to +100°C

Release Liner

Type	Advanced specially treated kraft paper with high internal strength
Printed	Metamark 4 Series in grey print
Weight	135gsm nominal

Finishes

Finishes Available	31 Matt Shades
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Durability

Shelf Life	2 years
External weathering	4 to 5 years in vertical exposure under Northern European conditions
Fire Rating	Self-extinguishing. The fire rating is a function of the substrate.

MD: Machine Direction; TD: Transverse Direction

Please Note: The above data is given in good faith to provide an indication of the performance of the product. Purchasers should consider the suitability of each product for its intended use and the purchaser assumes all risks in connection with such use. Seller shall not be liable for damages in excess of the purchase price of the product nor for incidental nor consequential loss.

METAMARK
The Materials Company